

**THERMELT 8672 BLACK**  
Supersedes Date: 07-Oct-2019

Revision date 07-Oct-2019  
Revision Number 1

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product Identifier

**Product Name** THERMELT 8672 BLACK  
**Pure substance/mixture** Mixture

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Recommended use** Hot-melt adhesives.  
**Uses advised against** None known.

### 1.3. Details of the supplier of the safety data sheet

**Company Name**  
Bostik SA  
420 rue d'Estienne d'Orves  
92700 Colombes  
FRANCE  
Tel: +33 (0)1 49 00 90 00

**E-mail address** SDS.box-EU@bostik.com

### 1.4. Emergency telephone number

**Emergency Telephone** No information available

## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

Not classified

### 2.2. Label Elements

Not classified

**Signal word**  
None

**Hazard statements**  
Not classified

**EU Specific Hazard Statements**  
EUH210 - Safety data sheet available on request

### 2.3. Other Hazards

Contact with product at elevated temperatures can result in thermal burns

### PBT and vPvB assessment

The components in this formulation do not meet the criteria for classification as PBT or vPvB

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## SECTION 3: Composition/information on ingredients

### 3.1 Substances

Not applicable

### 3.2 Mixtures

Chemical name	EC No.	CAS No.	Weight-%	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Specific concentration limit (SCL)	REACH Registration Number
Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene	270-128-1	68411-46-1	1 - <2.5	Aquatic Chronic 3 (H412)		01-2119491299-23-XXXX

Full text of H- and EUH-phrases: see section 16

This product does not contain candidate substances of very high concern at a concentration  $\geq 0.1\%$  (Regulation (EC) No. 1907/2006 (REACH), Article 59)

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

<b>General advice</b>	If medical advice is needed, have product container or label at hand. Show this safety data sheet to the doctor in attendance.
<b>Inhalation</b>	<b>Molten</b> . Move to fresh air in case of accidental inhalation of vapours or decomposition products. <b>Solid:</b> . Not an expected route of exposure.
<b>Eye contact</b>	<b>Solid:</b> . In case of eye contact, remove contact lens and rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. <b>Molten</b> . Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Contact with molten materials requires immediate medical assistance.
<b>Skin contact</b>	<b>Solid:</b> . Wash skin with soap and water. <b>Molten</b> . After contact with molten product, cool skin area rapidly with cold water. For severe burns, immediate medical attention is required. Do not remove clothing if adhering to skin. Do not try to removed solidified material from the skin. Removal of solidified molten material from skin requires medical assistance.
<b>Ingestion</b>	Get immediate medical advice/attention. Do not induce vomiting without medical advice.

### 4.2. Most important symptoms and effects, both acute and delayed

**Symptoms** Contact with molten substance may cause severe burns to skin and eyes.

### 4.3. Indication of any immediate medical attention and special treatment needed

**Note to doctors** Burns caused by molten material must be treated clinically. Treat any burns as thermal burns, after decontamination.

## SECTION 5: Firefighting measures

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## 5.1. Extinguishing media

**Suitable extinguishing media** CO<sub>2</sub>, dry chemical, dry sand, alcohol-resistant foam.

**Unsuitable extinguishing media** Do not use straight streams.

## 5.2. Special hazards arising from the substance or mixture

**Specific hazards arising from the chemical** The product is insoluble and floats on water. The melted product can cause severe burns.

**Hazardous combustion products** Carbon monoxide. Carbon dioxide (CO<sub>2</sub>). Hydrocarbons.

## 5.3. Advice for firefighters

**Special protective equipment for fire-fighters** Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

## **SECTION 6: Accidental release measures**

### 6.1. Personal precautions, protective equipment and emergency procedures

**Personal precautions** Ensure adequate ventilation.

**Other information** Where possible allow molten material to solidify naturally.

**For emergency responders** Use personal protection recommended in Section 8.

### 6.2. Environmental precautions

**Environmental precautions** Do not flush into surface water or sanitary sewer system.

### 6.3. Methods and material for containment and cleaning up

**Methods for containment** **Molten** . Cover with dry sand/earth.

**Methods for cleaning up** **Solid:** . Take up mechanically, placing in appropriate containers for disposal. **Molten** . Where possible allow molten material to solidify naturally. Use appropriate personal protective equipment (PPE). Carefully shovel or sweep up spilled material and place in suitable container. Avoid generating dust. Clean contaminated surface thoroughly.

### 6.4. Reference to other sections

**Reference to other sections** See section 8 for more information. See section 13 for more information.

## **SECTION 7: Handling and storage**

### 7.1. Precautions for safe handling

**Advice on safe handling** Avoid contact with skin and eyes. Wash thoroughly after handling. Take precautionary measures against static discharges. Use adequate ventilation and/or engineering controls in high temperature processing to prevent exposure to vapours. Facilities for quickly drenching the body should be provided within the immediate work area for emergency use where there is a possibility of exposure.

**General hygiene considerations** Handle in accordance with good industrial hygiene and safety practice. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Take off all contaminated clothing and wash it before reuse.

### 7.2. Conditions for safe storage, including any incompatibilities

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**Storage Conditions** Store in a cool, dry area away from potential sources of heat, open flames, sunlight or other chemicals.

## 7.3. Specific end use(s)

**Specific Use(s)**  
Hot-melt adhesives.

**Risk Management Methods (RMM)** The information required is contained in this Safety Data Sheet.

**Other information** Observe technical data sheet.

## **SECTION 8: Exposure controls/Personal protection**

### 8.1. Control parameters

**Only European Community Occupational Exposure Limits will be shown in this document. Please refer to regional SDS for further information.**

**Derived No Effect Level (DNEL)** No information available

**Predicted No Effect Concentration (PNEC)** No information available.

### 8.2. Exposure controls

**Engineering controls** Ensure adequate ventilation, especially in confined areas. Vapours/aerosols must be exhausted directly at the point of origin.

#### **Personal Protective Equipment**

**Eye/face protection** **Molten** . If splashes are likely to occur, wear safety glasses with side-shields.  
**Hand protection** Heat resistant gloves are recommended when handling molten materials.  
**Skin and body protection** Suitable protective clothing.

**Environmental exposure controls** No information available.

## **SECTION 9: Physical and chemical properties**

### 9.1. Information on basic physical and chemical properties

**Physical state** Solid  
**Appearance** Granules  
**Colour** Black  
**Odour** No information available  
**Odour threshold** No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	Not applicable .	
Melting point / freezing point	No data available	
Boiling point / boiling range	No data available	
Flash point	> 200 °C	
Evaporation rate	No data available	
Flammability (solid, gas)	No data available	
Flammability Limit in Air		
Upper flammability or explosive limits	No data available	
Lower flammability or explosive	No data available	

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<b>limits</b>	
Vapour pressure	No data available
Vapour density	No data available
Relative density	No data available
Water solubility	Insoluble in water
Solubility(ies)	No data available
Partition coefficient	No data available
Autoignition temperature	No data available
Decomposition temperature	No data available
Kinematic viscosity	No data available
Dynamic viscosity	3 - 4 Pa.s
Explosive properties	No data available
Oxidising properties	No data available

Spindle A27 @ 50 rpm @ 220 °C

## 9.2. Other information

Solid content (%)	100
Softening Point	175 - 190 °C
Molecular weight	No information available
VOC Content (%)	No information available
Density	0.98 g/cm <sup>3</sup>
Bulk density	No information available

## **SECTION 10: Stability and reactivity**

### 10.1. Reactivity

Reactivity No information available.

### 10.2. Chemical stability

Stability Stable under normal conditions.

#### Explosion Data

Sensitivity to mechanical impact None.

Sensitivity to static discharge Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

### 10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

### 10.4. Conditions to avoid

Conditions to avoid static discharge (electrostatic discharge). Extremes of temperature and direct sunlight.

### 10.5. Incompatible materials

Incompatible materials Strong oxidising agents, strong acids, and strong bases.

### 10.6. Hazardous decomposition products

Hazardous decomposition products Carbon monoxide. Carbon dioxide (CO<sub>2</sub>). Hydrocarbons.

## **SECTION 11: Toxicological information**

### 11.1. Information on toxicological effects

#### Information on likely routes of exposure

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## Product Information

**Inhalation** Based on available data, the classification criteria are not met.  
**Eye contact** Based on available data, the classification criteria are not met.  
**Skin contact** Based on available data, the classification criteria are not met.  
**Ingestion** Based on available data, the classification criteria are not met.

## Symptoms related to the physical, chemical and toxicological characteristics

**Symptoms** No information available.

## Numerical measures of toxicity

### Acute Toxicity

The following values are calculated based on chapter 3.1 of the GHS document

### Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene 68411-46-1	DL50 >2000 mg/kg (Rattus)	DL50 >2000 mg/Kg (Rattus)	

## Delayed and immediate effects as well as chronic effects from short and long-term exposure

**Skin corrosion/irritation** Based on available data, the classification criteria are not met.

**Serious eye damage/eye irritation** Based on available data, the classification criteria are not met.

**Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.

**Germ cell mutagenicity** Based on available data, the classification criteria are not met.

**Carcinogenicity** Based on available data, the classification criteria are not met.

**Reproductive toxicity** Based on available data, the classification criteria are not met.

**STOT - single exposure** Based on available data, the classification criteria are not met.

**STOT - repeated exposure** Based on available data, the classification criteria are not met.

**Aspiration hazard** Based on available data, the classification criteria are not met.

## **SECTION 12: Ecological information**

### 12.1. Toxicity

**Ecotoxicity**

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Chemical name	Algae/aquatic plants	Fish	Toxicity to Micro-organisms	Crustacea	M-Factor
Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene 68411-46-1	EC50 (72h) >100 mg/L Algae (Desmodesmus subspicatus)	LC50 (96h) >71 mg/L (Danio rerio)	-	CE50 (48h) =51 mg/L (Daphnia magna)	-

## 12.2. Persistence and degradability

**Persistence and degradability** No information available.

## 12.3. Bioaccumulative potential

**Bioaccumulation** No information available.

## 12.4. Mobility in soil

**Mobility in soil** No information available.

## 12.5. Results of PBT and vPvB assessment

**PBT and vPvB assessment** No information available.

## 12.6. Other adverse effects

**Other adverse effects** No information available.

## **SECTION 13: Disposal considerations**

### 13.1. Waste treatment methods

**Waste from residues/unused products** Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable.

**Contaminated packaging** Do not reuse empty containers. Handle contaminated packages in the same way as the product itself.

**European Waste Catalogue** 08 04 10 waste adhesives and sealants other than those mentioned in 08 04 09

**Other information** Waste codes should be assigned by the user based on the application for which the product was used.

## **SECTION 14: Transport information**

### Land transport (ADR/RID)

**14.1 UN Number** Not regulated  
**14.2 Proper Shipping Name** Not regulated  
**14.3 Transport hazard class(es)** Not regulated  
**14.4 Packing Group** Not regulated  
**14.5 Environmental hazards** Not applicable  
**14.6 Special Provisions** None

### IMDG

**14.1 UN number** Not regulated  
**14.2 Proper Shipping Name** Not regulated

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14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Marine Pollutant	Np
14.6 Special Provisions	None
14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable

## Air transport (ICAO-TI / IATA-DGR)

14.1 UN number	Not regulated
14.2 Proper Shipping Name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special Provisions	None

## **Section 15: REGULATORY INFORMATION**

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### European Union

#### Registration, Evaluation, Authorization, and Restriction of Chemicals (REACH) Regulation (EC 1907/2006)

##### **SVHC: Substances of Very High Concern for Authorisation:**

This product does not contain candidate substances of very high concern at a concentration  $\geq 0.1\%$  (Regulation (EC) No. 1907/2006 (REACH), Article 59)

##### **EU-REACH (1907/2006) - Annex XVII - Substances subject to Restriction**

This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

##### **Substance subject to authorisation per REACH Annex XIV**

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV)

##### **Ozone-depleting substances (ODS) regulation (EC) 1005/2009**

Not applicable

##### **Persistent Organic Pollutants**

Not applicable

#### National Regulations

##### France

##### Germany

##### **Ordinance on Industrial Safety and Health - Germany - BetrSichV**

No flammable liquids in accordance with BetrSichV

**Water hazard class (WGK)** WGK 1



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## Netherlands

List of Carcinogenic, mutagenic and reproductive toxin substances in accordance with Inspectorate SZW (Netherlands)

## 15.2. Chemical safety assessment

Chemical Safety Assessments have been carried out by the Reach registrants for substances registered at >10 tpa. No Chemical Safety Assessment has been carried out for this mixture

## **SECTION 16: Other information**

### Key or legend to abbreviations and acronyms used in the safety data sheet

#### Full text of H-Statements referred to under section 3

H412 - Harmful to aquatic life with long lasting effects

#### **Legend**

SVHC: Substances of Very High Concern for Authorisation:

#### **Legend** SECTION 8: Exposure controls/personal protection

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
PBT	Persistent, Bioaccumulative, and Toxic (PBT) Chemicals		
STOT RE	Specific target organ toxicity - Repeated exposure		
STOT SE	Specific target organ toxicity - Single exposure		
EWC:	European Waste Catalogue		

#### **Key literature references and sources for data**

No information available

**Prepared By** Product Safety & Regulatory Affairs

**Revision date** 07-Oct-2019

#### **Indication of changes**

**Revision note** SDS sections updated, 1.

**Training Advice** No information available

**Further information** No information available

**This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006**

#### **Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**